

## Technical Data Sheet

### *Polyfort* LPP20BF39WH-WHWHI



Polypropylene, Homopolymer

#### Product Description

*Polyfort* LPP20BF39WH-WHWHI is a Polypropylene Homopolymer Calcium Carbonate, 27% filled material and is typically used in Injection Molding applications. Features include: Homopolymer.

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Homopolymer
<b>Forms</b>	Pellets
<b>Filler/Reinforcement</b>	Calcium Carbonate, 27%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	21	g/10 min	ASTM D1238
Density - Specific Gravity	1.13	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>			
Tensile Strength, (23 °C)	26.9	MPa	ASTM D638
Flexural Modulus			
(23 °C, 1% Secant)	1890	MPa	ASTM D790
(23 °C, Tangent)	2230	MPa	ASTM D790
Tensile Elongation at Break, (23 °C)	35	%	ASTM D638
Flexural Strength, (23 °C)	44.1	MPa	ASTM D790
<b>Impact</b>			
Gardner Impact, (23 °C)	2.26	J	ASTM D5420
Unnotched Izod Impact, (23 °C)	480	J/m	ASTM D4812
Notched Izod Impact, (23 °C)	37	J/m	ASTM D256
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi)	62.8	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	108	°C	ASTM D648

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C